

678.743.22:621.74.043.001

, . , , Email: elmar.sultanov@bk.ru

-4.

1.

(200°),

[1,2,3].

HCl.

HCl

[4].

2.

[4]

(.1).

[4],

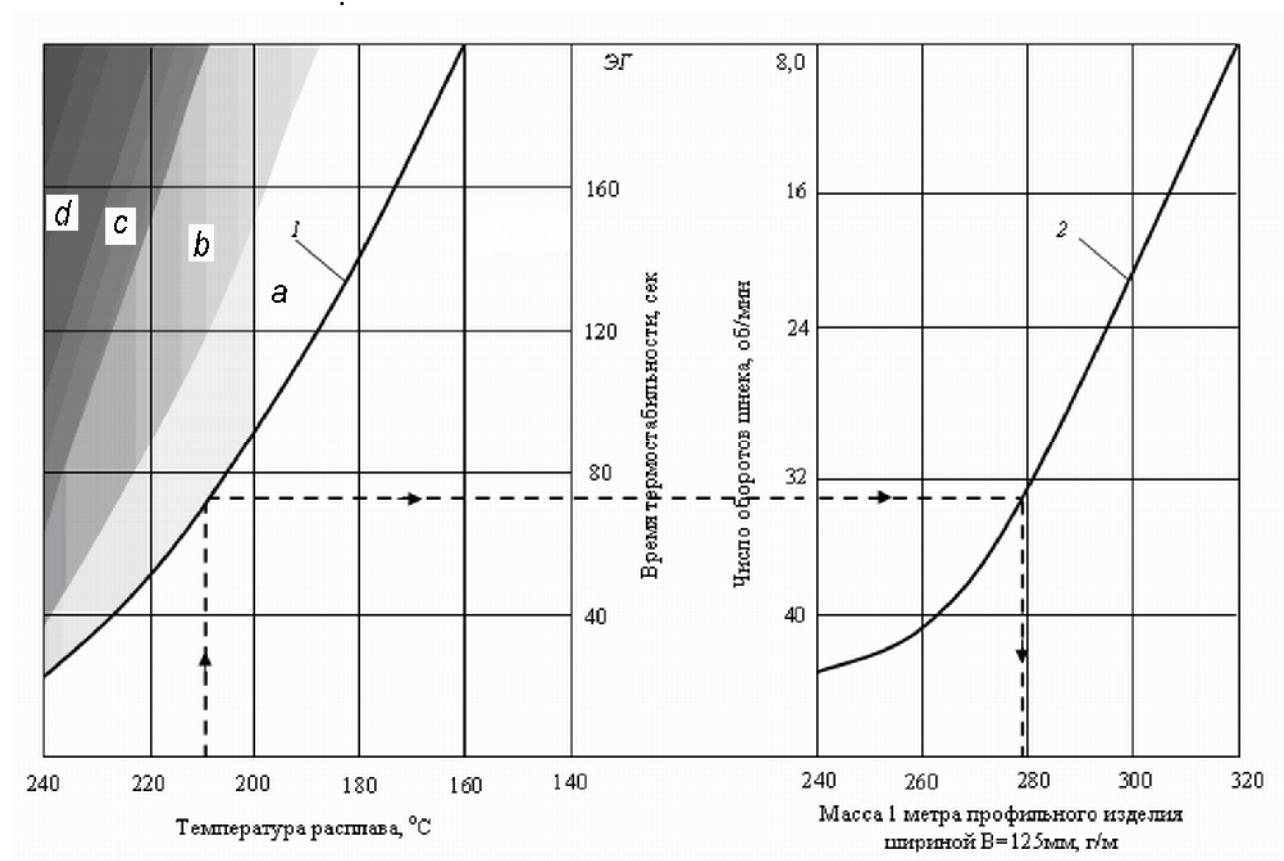
(.1).

,

(.4)

100

(.).



1.

(1 –

)

(.1)

(1);

(.2)

()

; –

(c) –

(d) –

(b) –

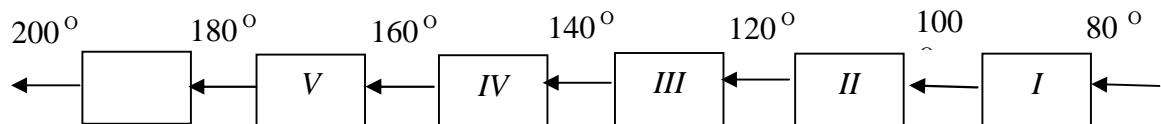
125 (2).

$$L = 1$$

[5].

,
 200° ,
, 5 2.

,
 $20\dots25^\circ$.



. 2.

-4 (),

240°

125° .
, « » ()

, , (.2
), [6].
, , (, ,),

(.1),

3.

05.07.2012

E. Sultanov

WORKING OUT OF THE NOMOGRAPH FOR REGIME DEFINITION MANUFACTURING OF PROFILE PRODUCTS FROM PVC- COMPOSITIONS EXTRUSIONMETHOD

In paper the original nomograph for definition of optimum parameters of a regime of manufacturing of profile products from PVC-compositions is resulted by an extrusion method. The nomograph is developed on the basis of experimental researches and mustered at rehash of PVC-compositions on extrusion cars of brand -4.

Key words: an extrusion, a nomograph, PVC-composition, thermo stability, a thermo chemical break-down. 4.