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E-mail : tm@mech.dgtu.donetsk.ua mntk21@mail.ru).

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Microsoft Equation: Full - 12 pt, Subscript/Superscript - 10 pt,

Sub-Subscript/Superscript - 8 pt, Symbol - 12 pt, Sub-Symbol - 10 pt.

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$$\left. \begin{aligned} S_W(t_i) &= \{s_{i1}, s_{i2}, \dots, s_{it}\}; \\ E_W(t_i) &= \{e_{i1}, e_{i2}, \dots, e_{it}\}; \\ I_W(t_i) &= \{i_{i1}, i_{i2}, \dots, i_{it}\}, \end{aligned} \right\} \quad (1)$$

s_{iv} - $S_W(t_i)$;

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BASES OF THE STRUCTURED SYNTHESSES OF THE ASSEMBLY SYSTEMS

Ivanov I.I., Petrov P.P. (DonNTU, BGTU, Donetsk, Bryansk, Ukraine, Russia)

The efficient design of assembly machinery is vitally important.....

.....as noun description of functions of presented in the paper.

Key words: structured syntheses, process of the assembly, technological system